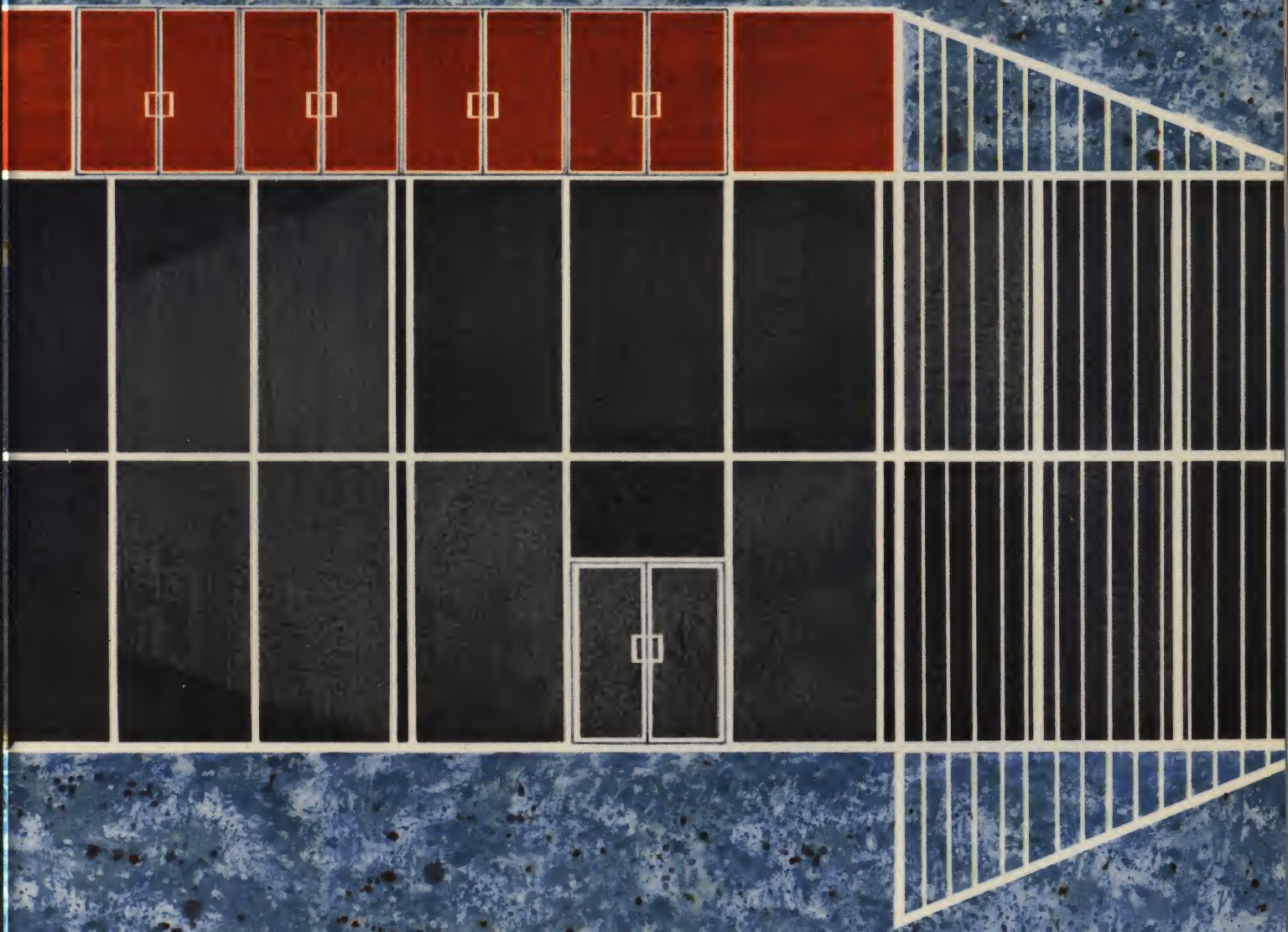


ARCHITECTURAL METAL PRODUCTS



OFFICES OF REPRESENTATIVES:

Distributors



Cable Address - ACMETAL

NORTHERN CALIFORNIA & NORTHWEST—Sidney Silverman, 1489 Burlingame Ave., Burlingame, Calif., Diamond 2-7256

UTAH—Valley Supply Co., P.O. Box 2425, Salt Lake City, Utah, ELgin 9-6764

MOUNTAIN STATES—Ronald C. Martin, 5500 E. Quincy Ave., Englewood, Colorado, PLaza 5-0211

FLORIDA & CARIBBEAN—Glass Products Inc., 224 Pan American Bldg., Miami 32, Florida, FRanklin 3-0347

CENTRAL AMERICA—American International Commerce, 24 California St., San Francisco 11, Calif., DOuglas 2-0349

PANAMA—Compania Dulcideo Gonzalez N., S.A., P.O. Box 4415, Panama, R. P.

Since 1907

acme
metal molding
company

CANADA: ACME METAL MOULDING CO., LTD., 1711 FRANKLIN ST., VANCOUVER 6, B.C., HASTINGS 9439

EASTERN WAREHOUSE: 230 WEST PASSAIC ST., MAYWOOD, NEW JERSEY, HUBBARD 9-6160

FACTORY: 1923 SOUTH LOS ANGELES ST., LOS ANGELES 11, CALIF., RICHMOND 9-3331



THOMAS A. BEYRLE
VICE PRESIDENT



IRV STYER
SALES MANAGER



JIM KINDRED
PRODUCTION MANAGER



TED HART
ASSISTANT SALES
MANAGER



GORDON FREBERG
OFFICE MANAGER



THOMAS BEYRLE
PRESIDENT

a few words about men and ideas

You will notice several changes and additions in our Sweet's Insert this year as compared with last year. For instance, our versatile line of framing sections, the B-250 and B-260 series, is now complete — and, incidentally, reaction has been more than gratifying. Note, too, the new items in the Specialties Section, improvements in showcase design and important additions to our line of division bars.

All of these product advancements reflect our constant program of research and development. We here at Acme take great pride in our new product leadership. All of us devote a countless amount of time and energy to searching out and testing new ideas for commercial entrance components. In addition to our own efforts, we have, of course, always taken advantage of the

vast technical resources of the Aluminum Company of America. *In fact, we were the first distributors of architectural aluminum for Alcoa.*

You will also observe on the following pages the emphasis we have placed on the men who serve you here at Acme. In our opinion, the loyalty and skills of such men as Henry Prucha and Gus Goetz, both of whom have been with Acme more than 51 years each, should have an important bearing on your evaluation of our entire line, and help you to understand why Acme is the store front sales leader in the west.

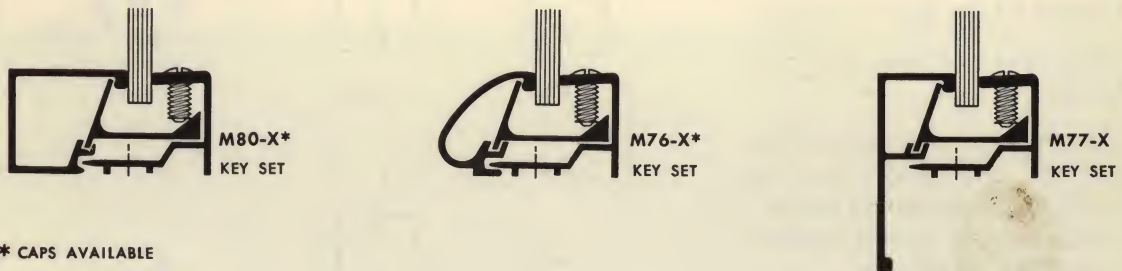
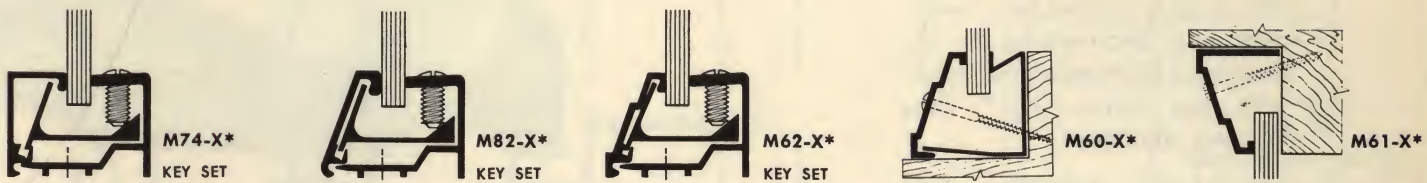
As always, we are at your service at any time if we can be of assistance to you with your architectural metal designing and planning.

Thomas Beyrle
President

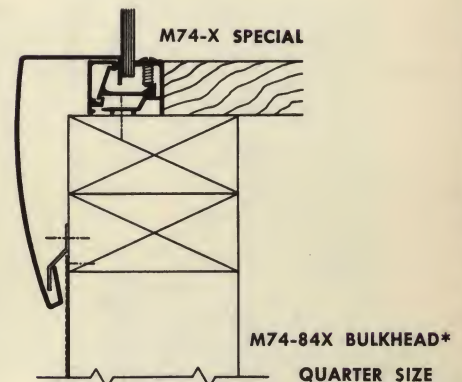
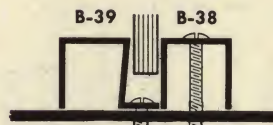
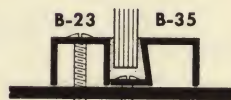
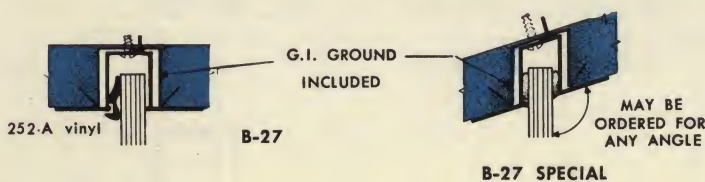


SASH

1. Fully extruded, free standing key set sash.
2. Positive waterproofing under gutter section.
3. Facilitates use of aluminum adjustable setting blocks.
4. Stainless steel set screws.
5. Deeper glass grip.



* CAPS AVAILABLE



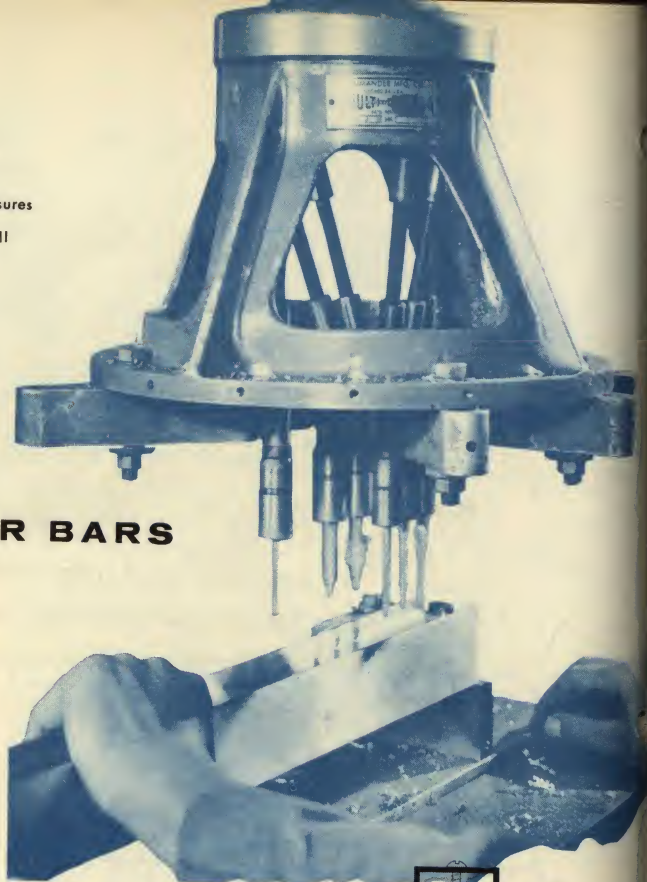
acme
STORE FRONT
LEADER IN THE
WEST



Introducing Henry Prucha . . .
your sash, sill and division bar production
specialist. An Acme 51 year man,
his almost unparalleled
architectural metal production experience assures
you that all Acme key set sash
and other intricate store front components will
have the highest degree of accuracy.



DIVISION AND CORNER BARS

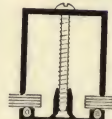


QUARTER SIZE

1. The cleanly styled face members and channel backs are designed to match and blend with our many $1\frac{3}{4}$ " face framing members.
2. The highly popular vinyl cushion weatherstripping is a feature of the face members.
3. Both light and heavy channel backs are available.
4. The continuous threaded channel of the face members enables the assembly screw to be easily inserted without alignment problems.
5. The $1\frac{3}{4}$ " width permits use of various $1\frac{3}{4}$ " tubes for reinforcing.



BL-220*



BH-220



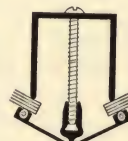
BL-230*



BH-230



BL-232*



BH-232



BL-235*



BH-235

$1\frac{3}{4}$ tube

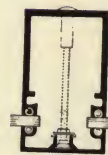


* When additional reinforcing is required, various $1\frac{3}{4}$ " tubes may be used with the BL series.

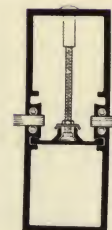
115-A ANGLE ANCHOR



B63-63



B63-64

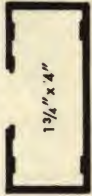


B64-64

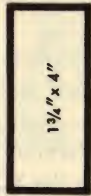


Two flush glazing systems . . . for greater design freedom

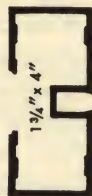
- Clean design with the flush-glazed-four-sides appearance.
- Exclusive 3/16" wall thickness at clip angle screw points provides 45% greater holding strength
 - Lower labor costs because only joints and connections require drilling and tapping.
 - Vinyl glazing featured
 - Unvarying finish standards assure absolute uniformity.

**B-250
SERIES**

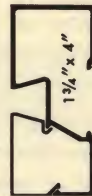
B-250



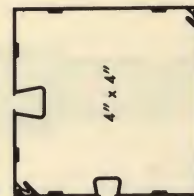
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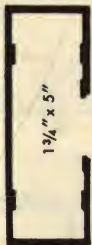
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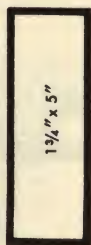
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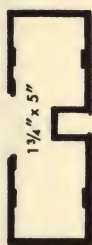
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**B-260
SERIES**

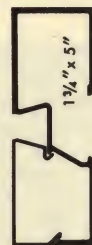
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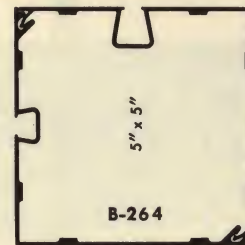
B-261



B-262



B-263



B-264

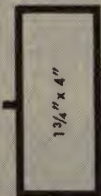


B-270

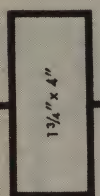


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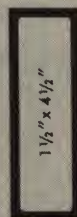
Above sections assemble with
B-250 B-252 B-253
B-260 B-262 B-263

EXTRUDED TUBES AND FRAME MEMBERS

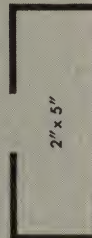
B-105



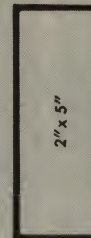
B-106



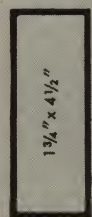
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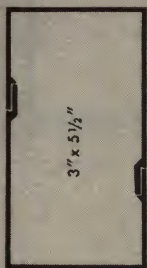
B-45



B-47



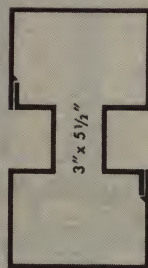
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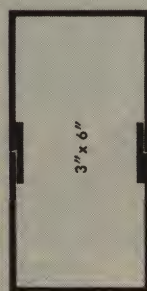
B-115



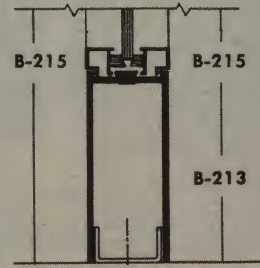
B-116



B-117



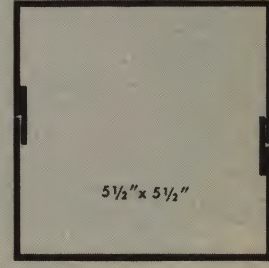
B-78



B-215

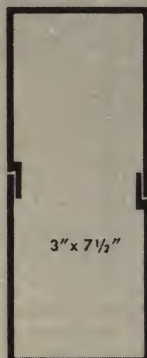
B-215

B-213

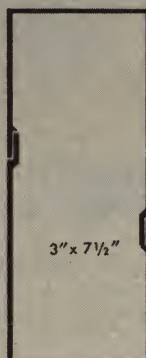


B-120

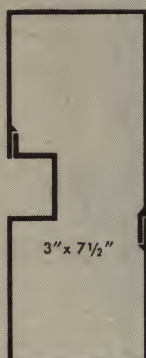
SIDE LIGHT BULKHEAD



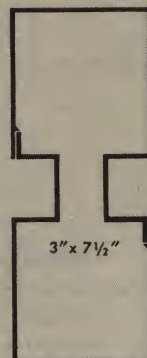
B-80



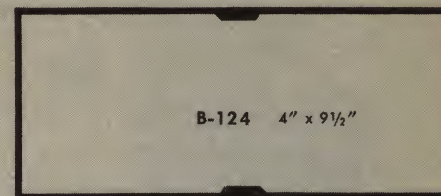
B-110



B-111



B-112



B-124 4" x 9 1/2"

NOTE: A striking gold aluminite
finish is available on all
Acme architectural metal.

Here is Chet Lace, your entrance door specialist. With Acme almost ten years, his production knowledge and skills quickly translate the steady flow of new Acme entrance ideas into the distinctive entrance components that have made Acme number one in the west.

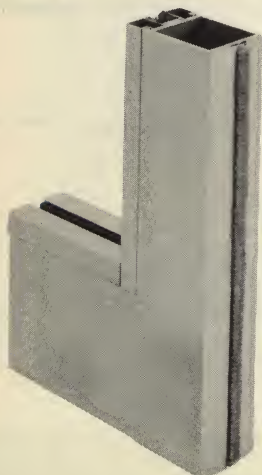
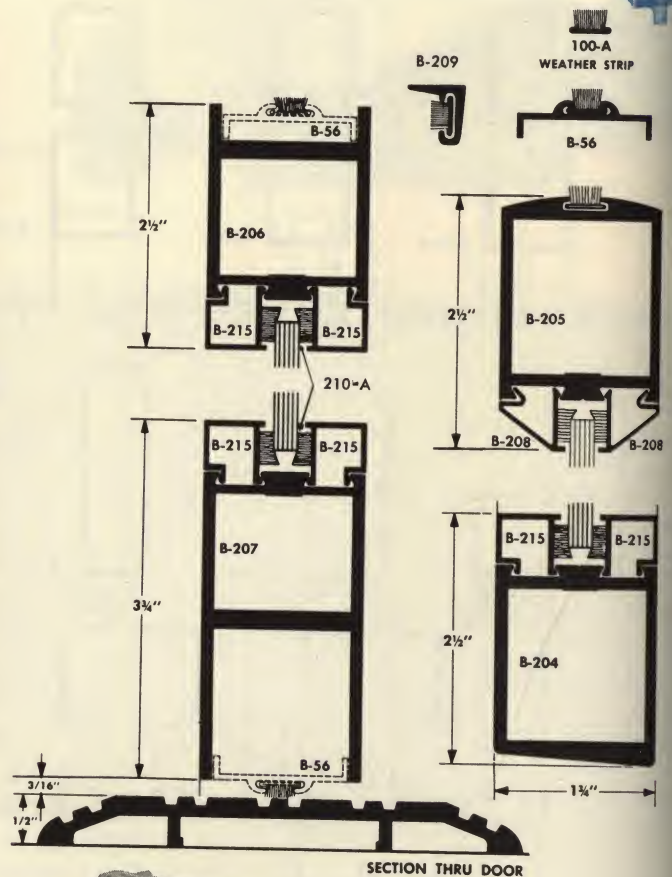
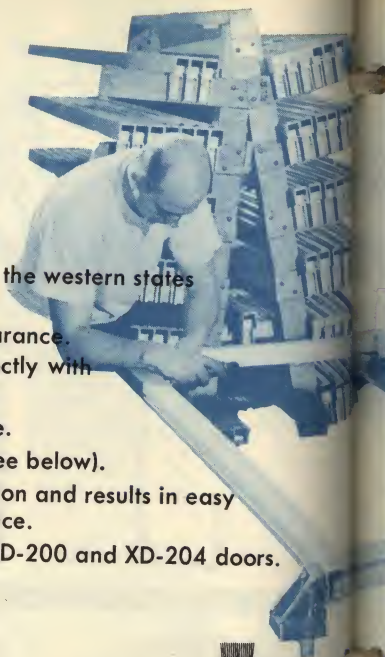
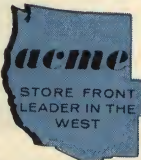


DOORS AND ENTRANCES

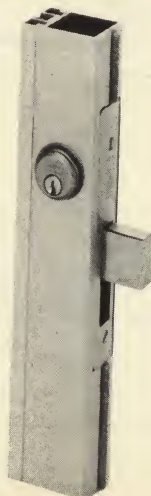
THE ACME DOOR . . .

More Acme doors are installed in commercial entrances in the western states than any other brand! Here's why:

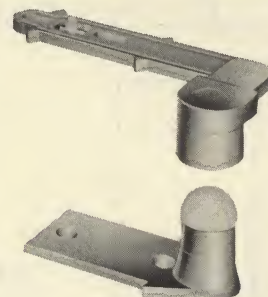
1. The modern narrow-stile design has a custom appearance.
2. The finest of Aluminite matte finishes blends perfectly with the finish of all Acme architectural metal.
3. There is a wide selection of custom quality hardware.
4. The XD-200 Acme Door Corner is "years-ahead" (see below).
5. The Acme PA-2 Pivot Assembly is a unique contribution and results in easy door installation and indefinite operating performance.
6. Square or bevelled stops interchangeable with the XD-200 and XD-204 doors.



XD-200 ACME DOOR CORNER . . .
The greatest corner strength ever engineered!



ADAMS-RITE "MAXIMUM-SECURITY" LOCKS . . .
... are standard on all Acme doors.

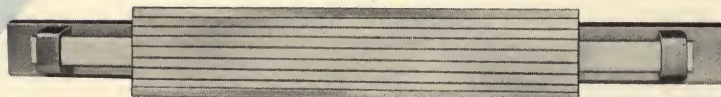


Now — striking gold aluminite finish available on all Acme doors and accessories.

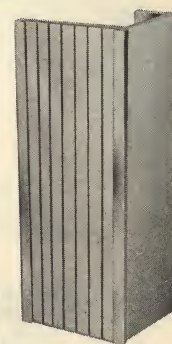
PA-2 ACME PIVOT ASSEMBLY . . .
Another unique Acme development:
• Self-adjusting ball and socket principle.
• Both horizontal and vertical adjustment.

PUSH-PULL HARDWARE

Acme door pulls and handles are the smartly styled accents for your entrances. The new custom designs permit even further distinctiveness through the use of your specially designed face plate inserts (examples shown).



P-105

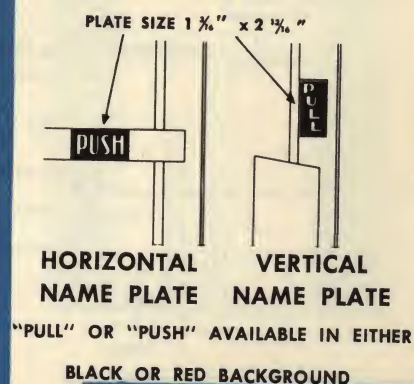
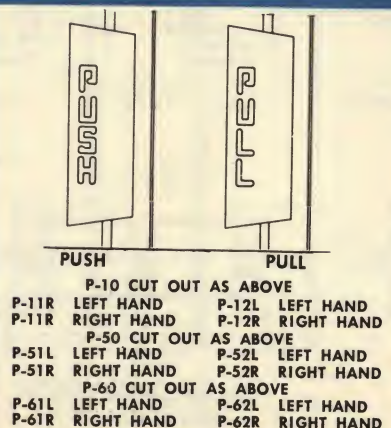
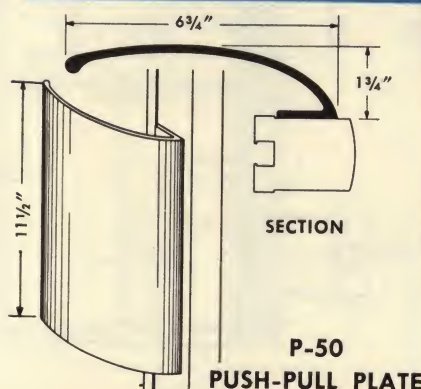
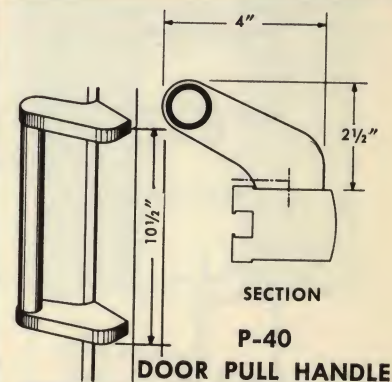
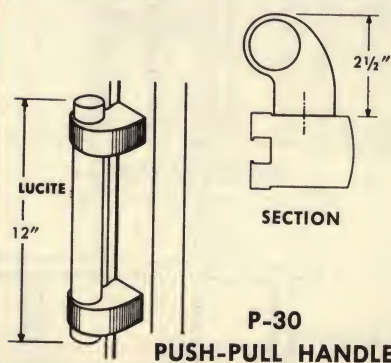
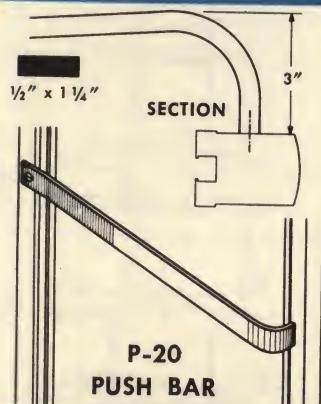
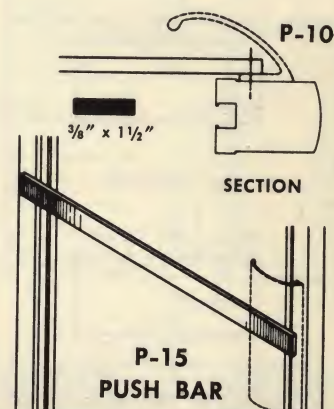
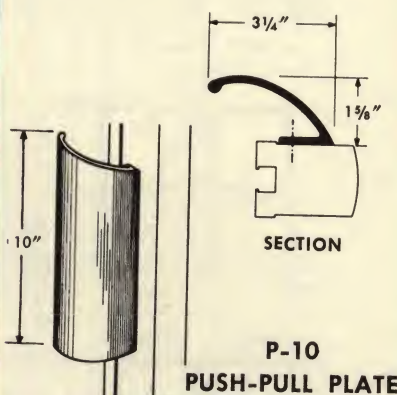


P-100

California Inn

Examples of custom plexi-glas inserts that can be personalized to your design requirements.

J
K



NOTE: (1) Standard placement of all plates and bars is 3'-6" from the bottom of the door to the center line of the plate or bar.

(2) When required, Acme now uses Detroit Hardware Manufacturing Company's new Narrow Stile Concealed Panic Device No. 200.



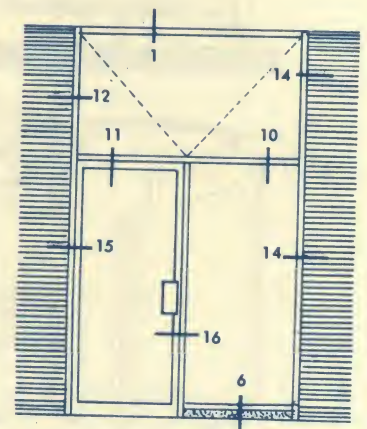
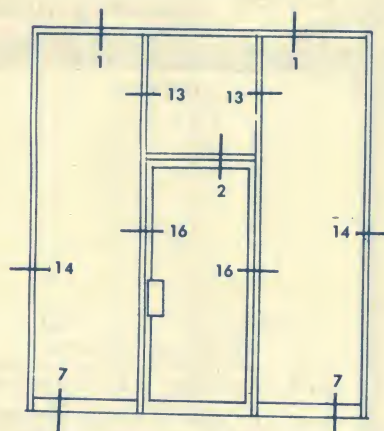
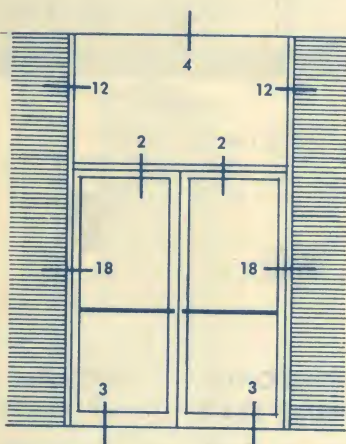
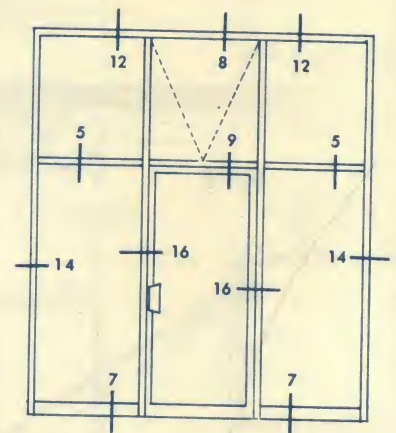
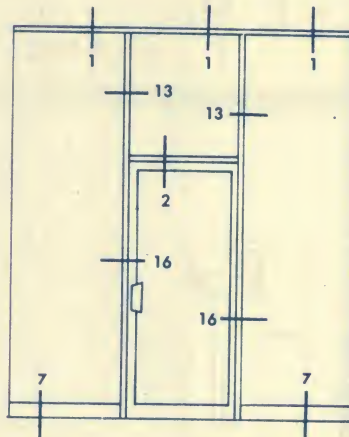
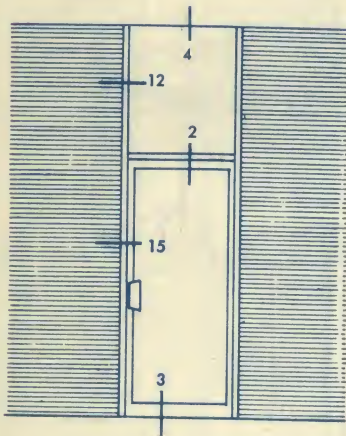
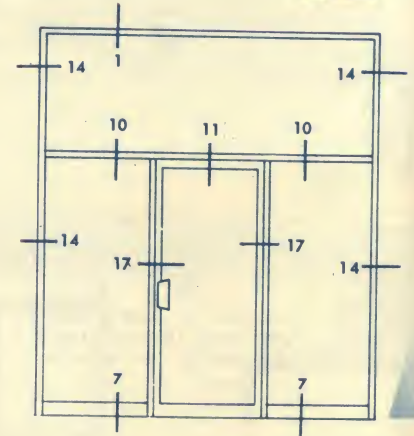
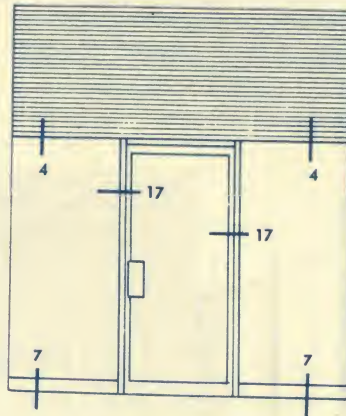
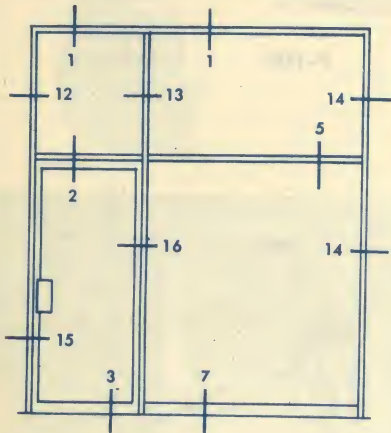
DOORS AND ENTRANCES

VERSATILITY . . .

The many Acme entrance combinations offer a wide range of design flexibility. Design and planning assistance for any special entrance problem are as near as your telephone.



NOTE—REFER TO PAGE 9 FOR SECTIONS

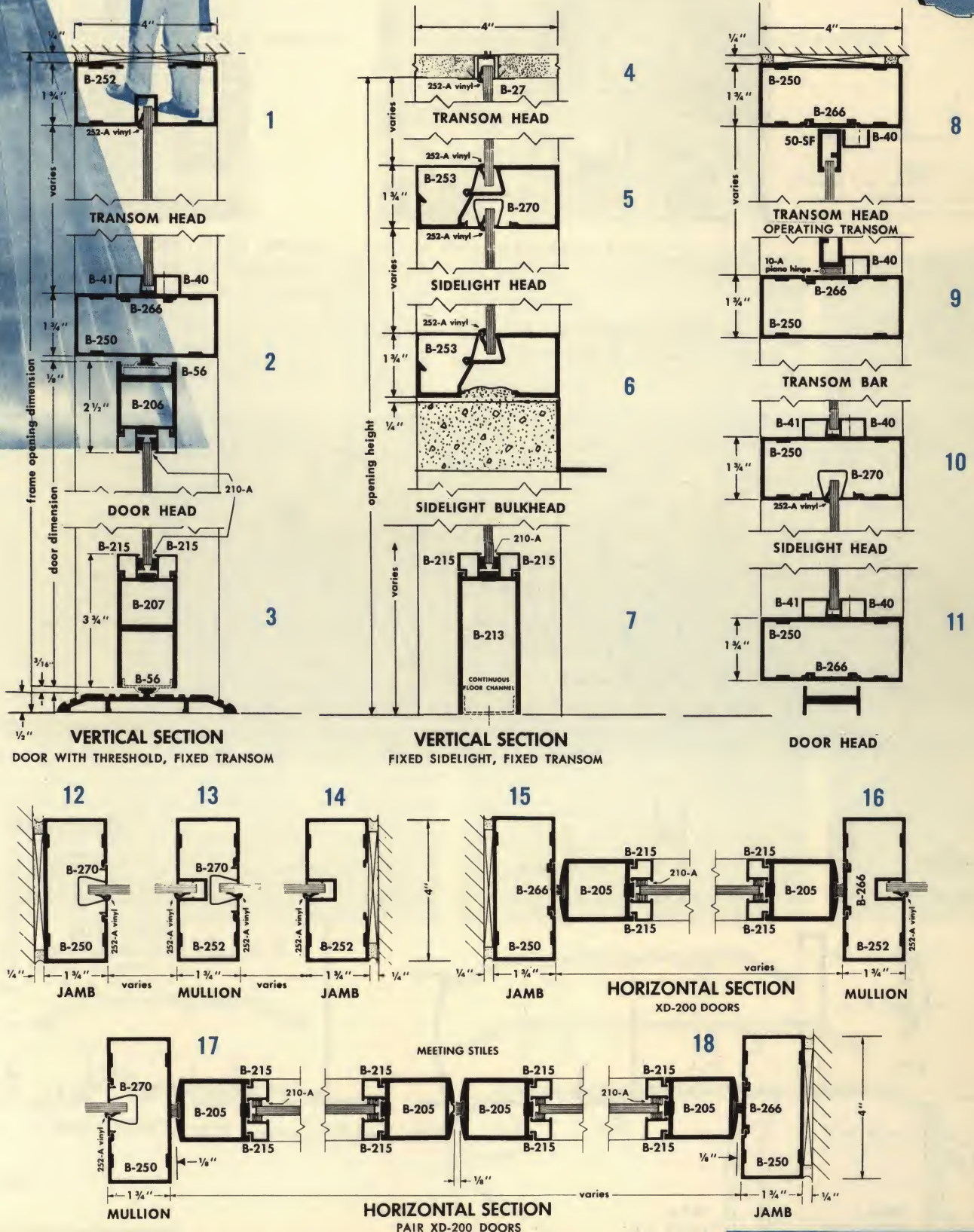


Now—striking gold alumulite finish available on all Acme doors and accessories.

DESIGN SIMPLICITY . . .

Note the structural simplicity that keynotes these Acme entrance sections. Ease-of-installation and important on-the-job economies are standard with Acme framing members.

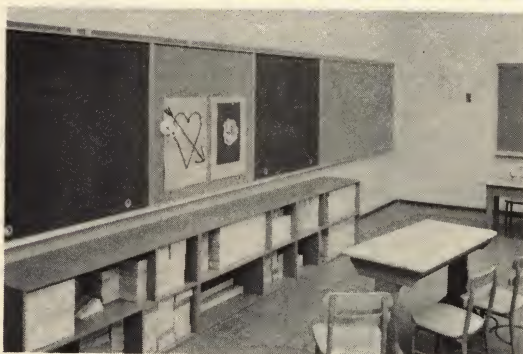
acme
STORE FRONT
LEADER IN THE
WEST



The B-260 Sections can be interchanged with any of the B-250 Sections shown on this page.



NEW! Alumilited Aluminum Chalk & Cork Board Trim



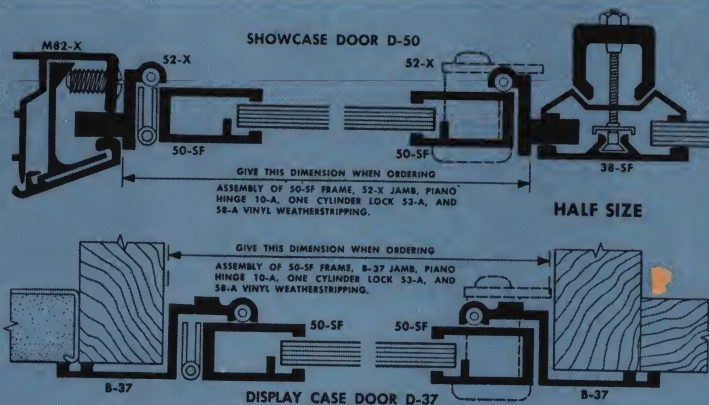
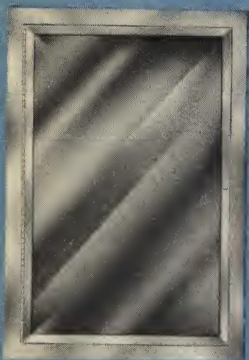
This new trim is used exclusively by many Boards of Education.



SLIDING PASS-THROUGH WINDOWS

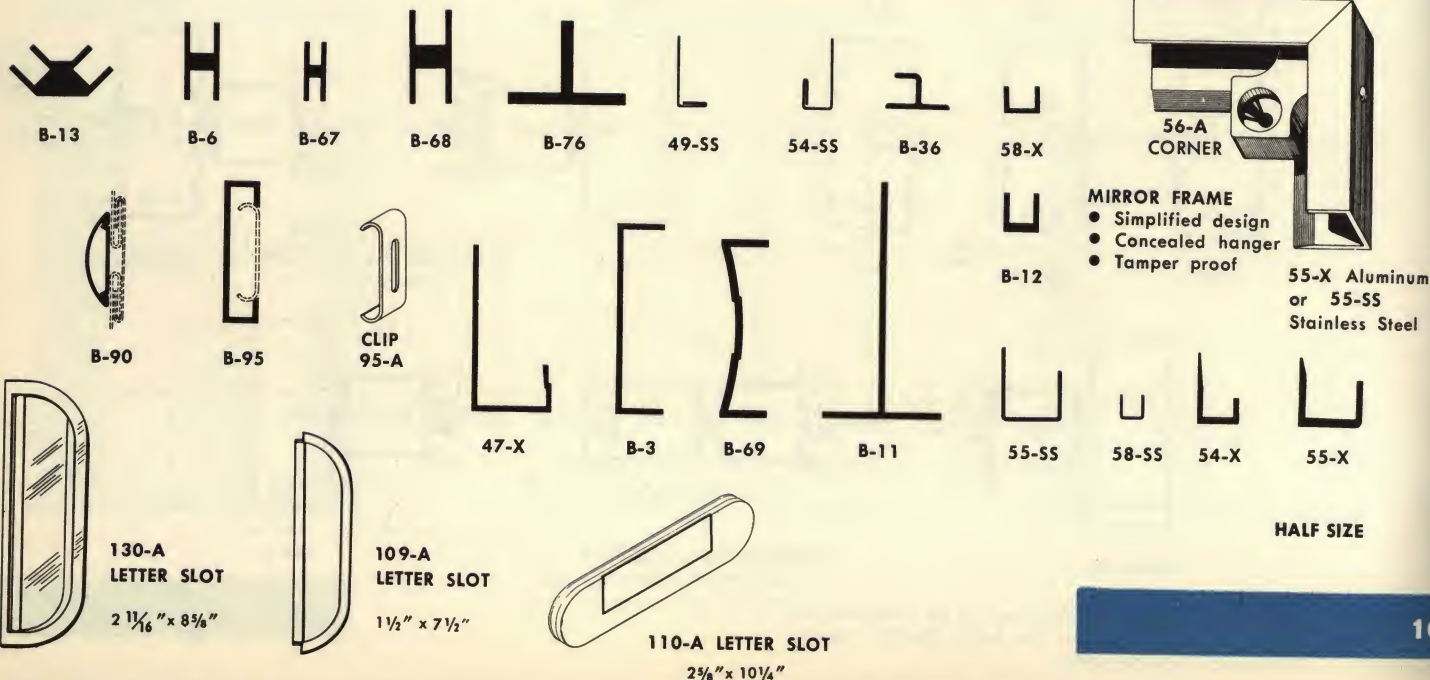
1. Precision built, they welcome rugged usage.
2. They are easily cleaned and never require refinishing.
3. The screens permit easy communication.
4. The screens are snug fitting and are therefore approved and endorsed by city health departments.

MORE INFORMATION? Send the postal reply card for more information and details.



SHOWCASE ASSEMBLIES

1. Acme showcase assemblies, with their carefully assembled corners and close tolerance detail throughout, reflect the pride-in-work of our skilled specialty craftsmen.
2. Vinyl weatherstripping featured.
3. Among the most economical available due to wide acceptance and heavy demand.

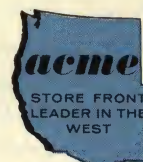




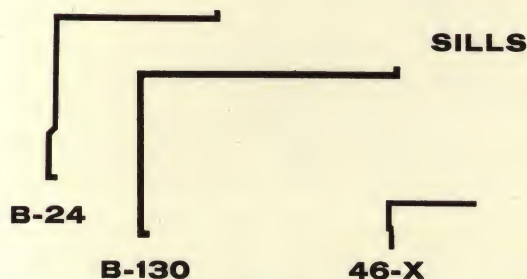
Gerry Wapstra, your stock length man, was General Manager for a Dutch building materials firm for 23 years. When teamed up with Acme's 51 years of experience, this background of old world craftsmanship results in an unusually high quality of stock lengths. In addition, as Shipping Supervisor, his materials handling experience and organizational ability contribute to Acme's enviable "on time" delivery reputation.

acme

21
Ac

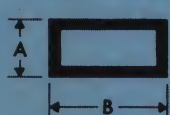


EXTRUDED SHAPES



HALF SIZE

TUBE STOCK

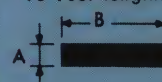


SECTION NUMBER	DIMENSIONS — INCHES		STOCK LENGTHS
	A x B	T	
B-19	1 x 1	$\frac{1}{8}$	21 ft. 1 in.
B-43	$1\frac{1}{2} \times 1\frac{1}{2}$	$\frac{1}{8}$	21 ft. 1 in.
B-17	$1\frac{1}{2} \times 2\frac{1}{2}$	$\frac{1}{8}$	21 ft. & 24 ft.
B-16	$1\frac{1}{2} \times 4\frac{1}{2}$	$\frac{3}{16}$	21 ft. & 24 ft.
B-103	$1\frac{3}{4} \times 3$	$\frac{1}{8}$	21 ft. 1 in.
B-104	$1\frac{3}{4} \times 3\frac{1}{2}$	$\frac{1}{8}$	21 ft. 1 in.
B-251	$1\frac{3}{4} \times 4$	$\frac{1}{8}$	21 ft. & 24 ft.
B-48	$1\frac{3}{4} \times 4\frac{1}{2}$	$\frac{1}{8}$	21 ft. 1 in.
B-261	$1\frac{3}{4} \times 5$	$\frac{1}{8}$	21 ft.
B-86	2 x 2	$\frac{1}{8}$	21 ft. 1 in.
B-18	2 x 2	$\frac{3}{16}$	21 ft. & 24 ft.
B-47	2 x 5	$\frac{1}{8}$	21 ft. & 24 ft.



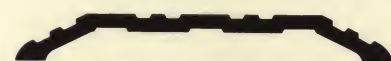
SECTION NUMBER	DIMENSIONS — INCHES	
	A x B	T
B-21	$\frac{1}{2} \times \frac{1}{2}$	$\frac{1}{16}$
B-20	$\frac{3}{4} \times \frac{3}{4}$	$\frac{1}{16}$
B-34	$1 \times \frac{3}{4}$	$\frac{1}{8}$
B-28	1 x 1	$\frac{1}{16}$
B-15	1 x 1	$\frac{1}{8}$
B-89	$1\frac{1}{4} \times \frac{5}{8}$	$\frac{3}{16}$
B-29	$1\frac{1}{4} \times 1\frac{1}{4}$	$\frac{1}{8}$
B-30	$1\frac{1}{2} \times 1\frac{1}{2}$	$\frac{1}{8}$
B-82	$1\frac{1}{2} \times 1\frac{1}{2}$	$\frac{3}{16}$
B-33	2 x 1	$\frac{1}{8}$
B-31	2 x 2	$\frac{1}{8}$
B-32	$3\frac{1}{2} \times 1\frac{1}{4}$	$\frac{1}{8}$

BAR STOCK



DIMENSIONS — IN.	
A x B	
$\frac{1}{8} \times \frac{3}{4}$	
$\frac{1}{8} \times 1$	
$\frac{1}{8} \times 1\frac{1}{2}$	
$\frac{1}{8} \times 2$	
$\frac{1}{4} \times \frac{3}{4}$	
$\frac{1}{4} \times 1\frac{1}{4}$	
$\frac{1}{4} \times 1\frac{1}{2}$	
$\frac{1}{4} \times 2$	
$\frac{1}{4} \times 2\frac{1}{2}$	
$\frac{1}{4} \times 3$	
$\frac{3}{8} \times 1\frac{1}{2}$	
$\frac{3}{8} \times 2$	
$\frac{3}{8} \times 3$	
$\frac{1}{2} \times \frac{1}{2}$	
$\frac{1}{2} \times 1\frac{1}{4}$	
$\frac{1}{2} \times 1\frac{1}{2}$	
$\frac{1}{2} \times 2$	

THRESHOLDS



T4A ALUMINUM

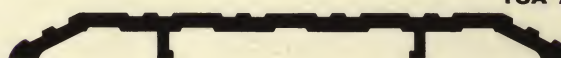


T5-1A ALUMINUM

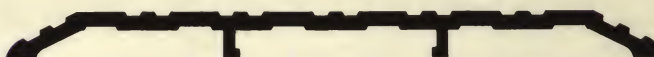
SCHOOL TYPE



T6A ALUMINUM



T6A ALUMINUM



T7A ALUMINUM

HALF SIZE

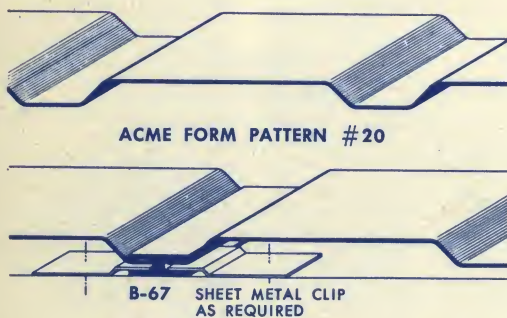
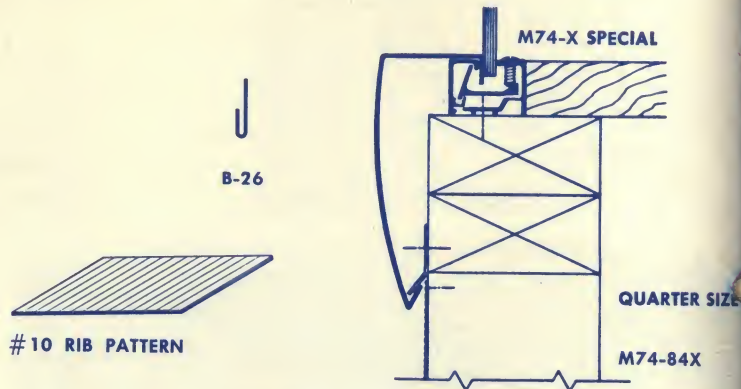
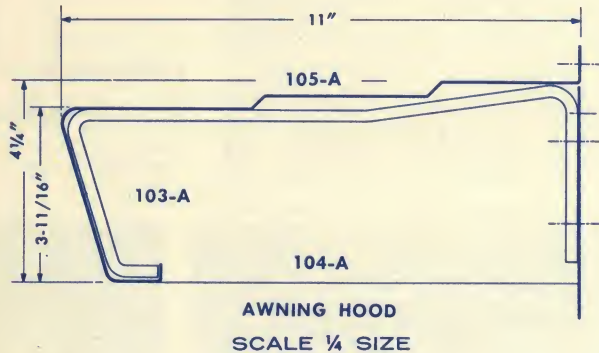


BRAKE METAL SHAPES



Meet Gus Goetz, your Brake Metal specialist. An Acme 51 year man — YES, ANOTHER 51 YEAR MAN —, his knowledge of brake metal shapes and architectural metal in general is almost endless. Certainly, Gus Goetz has contributed materially to Acme's leadership in the west.

Acme's standards of production for brake metal shapes can best be illustrated by the fact that many of the leading ornamental metal firms depend on Gus Goetz and his skilled craftsmen to handle their most exacting metal forming requirements. You can be certain that Acme brake metal will create a perfect blend with the fine matte finish of our extruded shapes. The following sections are but a sampling of the large variety that can be made to your detail.

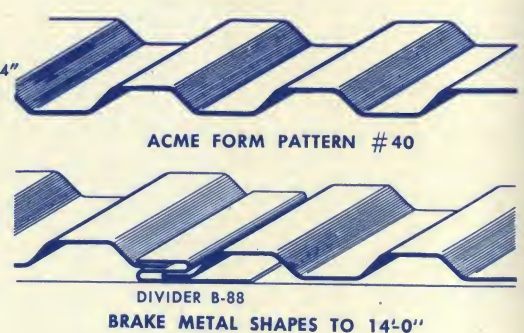


STOCK SIZES

MAX. SIZE 44 1/4" x 144"
44 1/4" x 96"
44 1/4" x 108"
44 1/4" x 120"
44 1/4" x 132"
44 1/4" x 144"

STOCK SIZES

MAX. SIZE 42 3/8" x 144"
42 3/8" x 96"
42 3/8" x 108"
42 3/8" x 120"
42 3/8" x 132"
42 3/8" x 144"



HALF SIZE

FORM PATTERNS

- The pattern of parallel lines offers a design change of pace to relieve the monotony of broad areas.
- Formed from #32 Alloy aluminum sheet, Alcoa's finest.

- Easily cleaned because of beveled recess.
- A modern and yet inexpensive means of remodelling commercial building fronts.
- Quickly installed.

SHORT FORM SPECIFICATIONS

Doors, framing sections and store front metal shall be as manufactured by the Acme Metal Molding Company, or an approved equal.

All extruded aluminum shall be of 6063T5 alloy.

All sheet aluminum shall be of #32 alloy.

Alumilite finish shall be matte type, in accordance with Aluminum Company of America specifications 204A1-R1, and blend with the hardware and sheet aluminum (when called for).

Door stiles and rails shall be joined and reinforced by means of diecast structural corner assemblies.

Special care shall be taken to insure that all mechanical joints between vertical and horizontal framing members of entrances are flush and present a hairline appearance

within commercial tolerance limitations.

All storefront work shall be performed by experienced technicians in accordance with the manufacturer's recommendations and conform to the highest standards of the industry.

Unless otherwise specified, all finish hardware shall be provided by the door manufacturer.

The General Contractor shall protect all exposed portions of the metal work included in this section during construction and fully clean this metal before the building is occupied.

Cleaning methods shall be as recommended by the manufacturer.

No abrasive cleaning agents will be permitted.

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Carol J. Dyson, AIA